2017-05-09 POSTER COPERTINA phd expo 2017.qxp_Layout 1 11/05/17 12:10 Pagina 1



con l'Acceleratore digitale 'Friuli Innovazione', presenta la vetrina delle attività di ricerca condotte dai dottorandi iscritti al terzo anno dei corsi di dottorato.

Gli obiettivi:

- -comunicare i risultati di ricerche e progetti
- -condividere le idee e le proposte
- -confrontare le esperienze e le competenze
- -contaminare i diversi saperi



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SCIENZE SOCIALI E UMANISTICHE SOCIAL SCIENCES AND HUMANITIES

Salivary cortisol: a marker of the adaptive response of the dog to different environmental stimuli

DE MORI GLORIA

COLUSSI ALICE

SOVRANO ELISA

Multiplicity of positive solutions for indefinite Neumann problems

CORSO DOTTORATO SCIENZE GIURIDICHE

BUSET GIACOMO

La concessione in godimento a scopo traslativo

CIMAROSTI ALIDA

Ripensare al *part time*, ripensare il *part time*? Il lavoro a tempo parziale tra sfide demografiche e crisi economica

DELLA TORRE JACOPO La giustizia negoziata in Europa

MAGGIO IDA CARLA

La connessione impropria e la tutela dei diritti individuali omogenei

MARINO DENISE

I confini del diritto

URBAN FEDERICA

Il potere discrezionale del giudice penale nella definizione della pena e gli automatismi sanzionatori

CORSO DOTTORATO SCIENZE MANAGERIALI E ATTUARIALI

BELFANTI NICOLE

Lean Management come cambiamento organizzativo: le persone contano

CARZEDDA MATTEO

Agrifood systems and sustainability: The role of Alternative Food Networks

DAN NELU

۲

Sentence-based Topic Models Aspect Discovery and Latent Aspect Regression Rating

SLONIMSKAYA ANASTASIYA

Fine physical mapping of a resistance region to Sharka (Plum Pox Virus) in apricot

NARDIN TIZIANA

Study of alpine herb alkaloid profiles and research of milk traceability markers by high resolution mass spectrometry

NIKULINA ANNA

Rumen utilization of urea-based feeds by in vitro studies

POLANO CESARE

Next-Generation-Sequencing Metagenomic Analysis of Phytopathogenic Prokaryotes

RUOCCO SILVIA

Improvement of chemical quality index of wines from interspecific hybrids

TACOLI FEDERICO

Grapevine pest management through natural compounds and agronomic practices

Lotta contro i fitofagi della vite con sostanze di origine naturale e pratiche agronomiche

ZULIANI ANNA

Il benessere della bovina da latte: un'opportunità per produttori e consumatori

CORSO DOTTORATO SCIENZE BIOMEDICHE E BIOTECNOLOGICHE

BIASUTTI LEA

Oxidative metabolism during wheelchair propulsion tests in patients with spinal cord injury: effects of lesion level

CANTARUTTI CRISTINA

CORSO DOTTORATO INGEGNERIA INDUSTRIALE E DELL'INFORMAZIONE

ARRIGONI FEDERICA Synchronization of Multiple Views

BADAMI OVES

Numerical Modeling of Multigate nano-FETs

BANDIZIOL ANDREA

Design of an interface for high-speed serial links in automotive micro-controller

CITOSSI MARCO

Biomass Characterization for Solar Pyrolysis

GANIS ALEXANDER RUDOLF

Architectures and Algorithms for the Signal Processing of Advanced MIMO RADAR Systems

KAPIDANI BERNARD

Explicit Time-Domain Full Maxwell Solvers over Tetrahedral Grids

KRAS ALEKSANDER

Flywheel Inertial Transducer For Energy Harvesting And Vibration Control

PESSOT ELENA

La Valutazione della Complessità nei Progetti e l'Influenza sull'Apprendimento

TURCO EMANUELE

Noise and vibration control of cylindrical structures with tuneable vibration absorbers

VACI LUBOS

Context-Based Goal-Driven Reasoning for Improved Target Tracking

YAKUSHEVA NADEZDA

Public-private partnership (PPP) in CIS countries – (hard) work in progress

CORSO DOTTORATO STUDI LINGUISTICI E LETTERARI

GESIOT JACOPO

Lelio Manfredi traduttore: la ricezione delle letterature iberiche nell'Italia del primo '500

GIRO ALESSANDRA

I personaggi migranti e la narrazione in prima persona nella letteratura italiana 2001-2014

SIANO PAOLA

Il carteggio Michele Barbi - Ernesto Giacomo Parodi (1895-1922). Personalità, studi e problemi verso la «Nuova Filologia»

CORSO DOTTORATO STUDI STORICO ARTISTICI E AUDIOVISIVI

BONANOMI MATTEO MIRKO La decorazione pubblica in Italia tra Unità e Prima guerra mondiale

DOTTO SIMONE

Un moderno sentire. Culture dei media sonori nell'Italia tra le due guerre.

PASCALE GUIDOTTI MAGNANI CATERINA I Guidotti tra arte e società a Bologna (XVI-XVIII secolo)

PERIN CHIARA Realismo in Italia, 1944-1954 SIARDI MASSIMO

Nuove prospettive per il Digital Heritage italiano tra il 2010 e il 2015 Citrate-stabilized gold nanoparticles hinder fibrillogenesis of a pathological variant of β 2-microglobulin

CUTANO VALENTINA

Investigating the role of HDAC7 in the control of mammary gland morphogenesis and transformation

DE ZUANI MARCO

Mast cells during *Candida albicans* infections: new insights for an old player in fungal clearance

DONGMO FOUMTHUIM CEDRIX JURGAL

Molecular dynamics simulations of β 2-microglobulin interaction with hydrophobic surfaces

MALFATTI MATILDE CLARISSA

Repair of modified ribonucleotides embedded in DNA

MIGLIETTA GIULIA

Development of anti-cancer therapies targeting RAS oncogene through non-canonical RNA structures.

TECNICO SCIENTIFICA PHYSICAL SCIENCES AND ENGINEERING

CORSO DOTTORATO INFORMATICA E SCIENZE MATEMATICHE E FISICHE

ANTICOLI LINDA Entangλe: from Quantum Programming to Quantum Model Checking

An ADAS Design Based on IoT V2X Communications

ZIENTEK MICHAL WLADISLAW

Metamaterial panel with piezoelectric patches connected to multi-resonat electrical shunts

CORSO DOTTORATO SCIENZE DELL'INGEGNERIA ENERGETICA E AMBIENTALE

AHMADI SOMAYEH

Wall transform mechanism in a viscosity stratified turbulent flow

GAGLIARDI ANDREA

Structured Approach to the Failure Analysis

MASSOLINO GIULIA

Methodological proposal for the preliminary dynamic assessment of soil-structure interaction on energy production and distribution facilities through ambient vibration tests

PAGNACCO FABIO

Analisi delle prestazioni termiche in sistemi di raffreddamento avanzati di palette di turbine a gas

ROCCON ALESSIO

Coalescence & breakage of drops in turbulence

SUZZI NICOLA

Numerical Simulation of Thin Film Breakup on Non-wettable surfaces

TOSO ALESSANDRA

Pd/CeO2 based catalysts: resistant materials for methane emissions abatement from NGVs

VECLANI DANIELE

Nano Strutture per Macro Problemi: Nano-Tubi

SCIENZE DELLA VITA LIFE SCIENCES

CORSO DOTTORATO SCIENZE E BIOTECNOLOGIE AGRARIE

CAPPELLETTI MARTINA

Development and assessment of *plant protein hydrolysates as biopesticides* against zucchini powdery mildew



BASALDELLA MARCO Extracting (key|technical) terms from scientific documents

LIESSI DAVIDE **Pseudospectral methods for the stability** of linear periodic delay models

PERESANO MICHELE Very high zenith angle observations

of the Crab Nebula with MAGIC telescopes

SILVETTI SIMONE Verification and Validation of Complex Systems



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FONDAZIONE FRIULI

di Carbonio per la Rimozione di Antibiotici

Entangλe: from Quantum Programming to Quantum Model Checking

Model Checking

Model checking is an automatic technique for verifying correctness properties of a system. In order to perform such a verification we need:

- Modelling languages to describe the system;
- Specification languages to formulate the properties;
- Algorithms for the verification process.

Wavelike effects such as *superposition, interference* and *entanglement* allow us an important speedup for difficult computational problems plus a more reliable cryptography.

Quantum Agorithms Programming and Verification

Quantum algorithms are represented as quantum circuits. Recently these can be encoded using quantum programming

The whole process can be summarized as follows:



Quantum Computation

Quantum computing is a theoretical, inherently probabilistic model of computation based on *the rules of quantum physics*. The basic unit of computation is the *qubit*, which can take value 1, 0 as a classical bit, or both values at the same time:

languages, such as Quipper.

```
deutsch :: (Qubit, Qubit) -> Circ
Bit
deutsch (q1, q2) = do
hadamard q1
hadamard q2
Gate(U) (q2, q1)
hadamard q1
measure q1
```



We developed a framework, Entangλe, that allows us to translate the Quipper code into a formal verification language, QPMC, that performs model checking on quantum algorithms, represented as Superoperator weighted Quantum Markov Chains.

The tool is available at <u>https://github.com/miniBill/entangle</u>.

Lately, we provided an extended version allowing also the translation of (tail) recursive quantum programs, i.e., programs in which there are loops, with the conditional branches depending on the measurements outcomes .

$|\psi angle = lpha |0 angle + eta |1 angle$





We are investigating on interesting properties to be verified on this representation of quantum programs.

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Riconoscimenti

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PHYSICAL SCIENCES AND ENGINEERING

Extracting (key|technical) terms from scientific documents

Introduction

The number of academic papers published each year is growing at a fast pace, posing a serious issue to scholars looking for relevant information for their research.

For example, as of 2015, we have [1]:

- 28,100 English language and 6,450 non-English language

Biomedical Term Extraction

On the other hand, we can choose to extract only the terms that belong to a specific field, using a technique called Technical Term Extraction (TTE). For example, in the biomedical domain, an example document may be:

"Glaucoma is a leading cause of blindness but its molecular

journals;

- 2,5 million articles published in journals each year (i.e. excluding conference papers) in the Scientific, Technical, and Medical fields
- An annual growth rate of journals and articles published in journals between 3% and 3.5%.

In our laboratory, we worked with two different approaches for extracting relevant information from this huge body of data: keyphrase extraction and technical term extraction.

Keyphrase Extraction

Automatic Keyphrase Extraction (AKE) is the task of finding phrases of one or more words that capture the main topics of a document [2]. For example, if our document is:

"Marco is a researcher in the field of artificial intelligence. His latest research was conducted in the Artificial Intelligence Lab at the University of Udine." etiology is poorly understood. Glaucoma involves retinal ganglion cell death and optic nerve damage that is often associated with elevated intraocular pressure (IOP)."

The technical terms are **glaucoma**, **blindness**, **retinal ganglion cell**, and **optic nerve**.

The extraction pipeline

Keyphrases and technical terms are extracted using the pipeline described in figure. In both approaches, the possible key and technical terms (the *candidates*) and their features are handed to a machine learning (ML) classifier that, after being trained on a specific corpus, selects the correct (key|technical) terms only. The main differences are:

- AKE: the candidate terms are all the noun phrases, and the features used in the ML step are tailored to reflect their importance in the document: frequency, position, number of terms that reference them... [3]
- TTE: we choose the candidate terms from domain ontologies, and the ML features refelect their importance in the domain: prefixes, affixes, number of capital letters, of

The possible keyphrases may be Marco, researcher, Artificial Intelligence.

symbols... [4]



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PHYSICAL SCIENCES AND ENGINEERING

Pseudospectral methods for the stability of linear periodic delay models

Motivation

A delay equation determines the future evolution of a quantity based not only on its present value, but also on its past values. Delay equations are used in various fields of science, including biology, engineering, physics and climatology. In many applications the interest is in the long time behavior of the system, which naturally leads to studying the stability of certain solutions of the equations. Periodic solutions are of fundamental importance in many applications; see [4] for an example in population dynamics.

Delay equations give rise to infinite-dimensional dynamical systems, hence the need to discretize them (in the present work with pseudospectral techniques) in order to obtain a finite-dimensional problem.

An analogous Floquet theory for RE and coupled RE/DDE is still missing; its development is work in progress with O. Diekmann and S. M. Verduyn Lunel (U. Utrecht).

Numerics

Applying a pseudospectral discretization to the infinitedimensional monodromy operator after a convenient reformulation provides a finite-dimensional approximation, i.e., a matrix, whose eigenvalues can be computed using standard methods. As a fundamental result, we rigorously proved that the eigenvalues of the monodromy operator are

Pseudospectral methods

Pseudospectral methods rest on a simple key idea: when computing something about a function, use an interpolating polynomial instead. Their main advantage is the phenomenon of spectral accuracy: if the function is smooth, then the error vanishes faster than any polynomial in the number of nodes. Pseudospectral methods for studying the stability of equilibria and periodic solutions of Delay Differential Equations (DDE) [3] and of equilibria of Renewal Equations (RE) and coupled RE/DDE have been recently developed [2]. The present work extends the method for the stability of periodic solutions of DDE to RE and coupled RE/DDE, i.e., equations of the type

$$\begin{cases} x(t) = F(x_t, y_t), \\ y'(t) = G(x_t, y_t), \end{cases}$$

where x_t and y_t are the past-to-current histories of x and y.

approximated by the eigenvalues of its discretization with spectral accuracy.

Application 1: logistic *Daphnia* (coupled RE/DDE) [2]

First figure: stability chart for the nontrivial equilibrium of

$$\begin{cases} b(t) = \beta S(t) \int_{\bar{a}}^{4} b(t - \theta) \, \mathrm{d}\theta, \\\\ S'(t) = S(t)(1 - S(t)) - S(t) \int_{\bar{a}}^{4} b(t - \theta) \, \mathrm{d}\theta. \end{cases}$$

The curves approximate the boundaries of the positivity (lower curves) and stability (upper curves) regions. The gray curves are obtained analytically (lower) and numerically with [2] (upper), the black ones with the present method. *Second figure*: errors on the 0 real part of the leading eigenvalue along the upper (top) and lower (bottom) curves.

Application 2: RE with quadratic nonlinearity [1] *Third figure*: bifurcation diagram of

$$x(t) = \frac{\gamma}{2} \int_{-\infty}^{3} x(t-\theta)(1-x(t-\theta)) \,\mathrm{d}\theta.$$

Theory

Linearizing a nonlinear coupled RE/DDE around a periodic solution yields a linear equation with time-periodic coefficients. Floquet theory for DDE proves that the stability of the solution depends on the eigenvalues of the monodromy operator, i.e., the operator that advances the solution forward one period.

$2 J_1$

The stable equilibria and the local extrema of stable periodic solutions are plotted. The stability is studied with [2] for equilibria and with the present method for periodic solutions. *Fourth figure*: errors on the known eigenvalue 1 of the monodromy operator.



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PHYSICAL SCIENCES AND ENGINEERING

Very high zenith angle observations of the **Crab Nebula with the MAGIC telescopes**

The MAGIC telescopes exploit the cosmic gamma ray light impacting our atmosphere to monitor the night sky at very high energies (VHE, with 10^{12} eV = 1 TeV). VHE photons and particles, collectively known as cosmic rays, by impacting the atmosphere, generate showers of particles that develop downwards. While propagating, these particles cause the emission of a specific (Cherenkov) radiation, that is finally measured by the telescopes. Shower properties change when shifting from the Zenith to the horizon. Exploiting such changes we aim to measure the highest energy particles. Our current research focuses on the largest zenith-angle-observations ever (>70°), and the technical challenges to be met in order to optimize the data analysis. This will allow us to understand relevant systematics of our instruments in such conditions, and in perspective, to enhance the sensitivity of MAGIC and to improve science results.







The MAGIC telescopes

They work in pair on the Canary island of La Palma, making stereoscopic images of the showers ¹. Light is projected by mirrors into a camera, where it is converted in electrical signals. Information about the cosmic particles is reconstructed by analyzing the projected images of the showers.



The Crab Nebula

A supernova remnant ~ 6,500 light years away ², it is a powerful source of gamma rays. Here it is shown as seen by the Hubble Space Telescope in the optical. At its center lies a rotating neutron star, emitting radiation from radio to gammarays. The surrounding material gets heated, and particles are accelerated to high energies. Gamma-ray astrophysics studies the underlying acceleration mechanism.







Left: Energy flux per energy interval, compared with radiation models of the source; scarce signal values are given as upper limits. We improve previous observations by a factor 2⁻³, reaching energies > 20 TeV. The reason is twofold. Observing at higher zenith angles allows us to increase the area on which photons can be detected. Furthermore the latter are on average more energetic, because showers cross more atmosphere to reach us. Thanks to this, the source's astrophysics may be tested beyond energies currently probed. *Right*: Signal in gamma-rays; note how images of the same object at different wavelengths change (see upper right image), reflecting different physics. A signal level of at least 5 standard deviations is required for detection, while minor values are compatible with background fluctuations.

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PHYSICAL SCIENCES AND ENGINEERING

30° ciclo

Verification and Validation of Complex Systems

Introduction

The verification and validation of complex system has a crucial role in the design of Cyber-Physical Systems (CPS). The model based development tecnique is widely used to build a «in silicio» model of a real products and the modelchecking techniques with the purpose of quality assurance are currently used. Unfortunately the complexity of the model increased so much that the standard verification techniques are no more efficient. For this reason the falsification approach is considered a viable approach to quality assurance as described in [1]

Active Learning & Machine Learning

The use of active learning approach has been partially explored in [2], but and exaustive study has no been performed yet. We have decided to follows a slightly different approach.

Insted of iteratively approximate the roustness with the purpose of function minimization (i.e extimating ρ'), we use

The Falsification Approach

Considering a system M with its input domain D and a specification ϕ (described by means of Signal Temporal Logic). We can define two problems:

- **Falsification:** find a counterexample i.e an input values x in D such that the corresponding output M(x) violates the specification ϕ
- **Coverage:** find a subset of counterexamples which is homogeneusly distributed in the flasification area and which represents all the possibile falsification path existing in the CPS.

Considering that in the industrial world the simulation of a CPS could be extremely expensive, the main challenge is to define an algorithm which is able to solve the *Falsification* and *Coverage* problem with few simulations. A standard approach consists in setting up and optimization process with the aim of minimizing the robustness semantics assosciated to the spefication ϕ . An output which has a negative robustness entails that the specification is violated, for this reson the standard approach consists in solving:

the Gaussian Processes regression to approximate the probability that a new input will generate an output with negative robustness, i.e the probability $P(x \in S)$ where

$$S = \{x \in D | \rho(\phi, M(x), 0) < 0\}$$

Considered a train set formed by the couple input - robustness evaluation $K = \{(x_i, \rho(\phi, M(x_i), 0))\}_{i < n}$ (representing the partial knowledge we have collected after n iterations) and a Gaussian processes which has been trained on K:

$$f_K = GP(m_K(x), \sigma_K(x, x'))$$

We can easily estimate:

 $P(x \in S) = \Phi(-m_K(x)/\sigma_K(x,x))$

Which has to be intended as a description of our uncertainty in the Gaussian Processes reconstruction that the function assumes a negative value than a property of the function itself, which is usually deterministic. Φ is the cumulative distribution of the standard normal distribution.

$$\rho' = \min(\rho(\phi, M(x), 0))$$

With the purpose of verifying if

ρ′<0.

Finally this probability estimation is used to iteratively sample homogeneusly distributed points in the predicted falsification area. Clearly with the increase of the interations the algorithm converges to the real falsification area.

This sampling approach entails that the absolute values of the robustness does not affect the procedure i.e two inputs both falsifying the specification are considered without preferring the one with lower robustness value.

The last implication is extremely important if we are interesting in finding multiple counterexamples.

Dott. Simone Silvetti **Prof. Alberto Policriti Prof. Luca Bortolussi**

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PHYSICAL SCIENCES AND ENGINEERING

Multiplicity of positive solutions for indefinite Neumann problems

Introduction

The study of Neumann problems *with an indefinite weight* is a relevant topic in nonlinear analysis. Natural applications arise in various fields of applied mathematics as biomathematics, population dynamics and reaction-diffusion processes. The interest on these problems can be traced back to 1948 with the paper of Haldane on the filed of population genetics. The feature "with an indefinite weight" indicates the presence of a factor in the nonlinear term of the differential equation that changes its sign. Usually such kind of boundary value problems read as:



Results

a) A negative answer to the conjecture of Lou and Nagylaki

$$(\mathcal{N}) \qquad \begin{cases} \Delta u + a(x)g(u) = 0 & \text{in } \Omega\\ \frac{\partial u}{\partial n} = 0 & \text{on } \partial \Omega \end{cases}$$

where $\Omega \subseteq \mathbb{R}^N$ with $N \ge 1$, a(x) is the weight and g(u) is the nonlinearity characterizing the problem. Depending on the assumptions made on g(u) two open problems are solved in the present work.

Objectives

Looking for *positive solutions* of indefinite Neumann boundary value problems associated with nonlinear ODEs and PDEs. Our main purpose is about *multiplicity results* for the problem (\mathcal{N}) in the two cases that the nonlinearity:

a) satisfies the hypotheses of the conjecture of Lou and Nagylaki (2002),

- that guesses uniqueness of a positive solution is given in [1], taking into account the achievements obtained in [2]. In particular, numerical evidence of multiple positive solutions is obtained in the case of the example below.
- b) Multiplicity of positive radially symmetric solutions under the only assumption that the primitive of the nonlinearity G(u) presents some oscillations at infinity, expressed by the condition $\underline{\lim} G(u)/u^2 = 0 < \overline{\lim} G(u)/u^2$ (cf. [3]).

Example

The Neumann problem

 $\begin{cases} u'' + \lambda a(x)g(u) = 0\\ u'(-0.21) = 0 = u'(0.20) \end{cases}$

with the weight given by $a(x) = -\chi_{[-0.21,0[} + \chi_{[0,0.20]})$ and the nonlinearity defined as $g(u) = u(1-u)(1-3s+3u^2)$ has at least 3 positive solutions for $\lambda = 45$ (see Fig. 2). In Fig. 1, solutions are identified by means of the intersection points between the black curve and the gray segment.



or b) has an oscillatory potential.

Method

The framework involves a weight a(x) such that it has exactly one "positive hump" and one "negative hump". The proofs are based on a topological argument called shooting method (see Fig. 1). This approach works with ODEs and relies on the study of the deformation of a planar curve under the action of the vector field associated to the second order scalar differential equation of the boundary value problem.

Figure 1. Application of the shooting method to the example.

Figure 2. Three positive solutions of the Neumann problem in the example.

Conclusions

We have found new multiplicity results of positive solutions for two different indefinite Neumann problems. The results potentially will lead to further developments e.g., the stability/instability of steady states of reaction diffusion equations and what will be the minimal assumptions on the nonlinearity so that the uniqueness result holds.

Dott. Elisa Sovrano Prof. Fabio Zanolin

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PHYSICAL SCIENCES AND ENGINEERING 30° cycle Ph.D. course in Computer Science, Mathematics and Physics

Synchronization of Multiple Views

The goal is to recover the **absolute orientation** (position and angular attitude) of a number of 3D reference frames, given a redundant set of **relative** orientations.

$$M_{ij} = M_i M_j^{-1} \iff \begin{cases} R_{ij} = R_i R_j^{\mathsf{T}} \\ \mathbf{t}_{ij} = -R_i R_j^{\mathsf{T}} \mathbf{t}_j + \mathbf{t} \end{cases}$$



Absolute/relative orientations are elements of the **Special Euclidean** Group.

$$SE(3) = \left\{ M = \begin{pmatrix} R & \mathbf{t} \\ \mathbf{0}^{\mathsf{T}} & 1 \end{pmatrix}, R \in SO(3), \mathbf{t} \in \mathbb{R}^3 \right\}$$
$$SO(3) = \left\{ R \in \mathbb{R}^{3 \times 3}, RR^{\mathsf{T}} = I, \det(R) = 1 \right\}$$

Structure from Motion

The goal is to recover both 3D coordinates of scene points and camera orientation, starting from a collection of images.

Multiple Point-set Registration

The goal is to find the rigid transformations that bring multiple 3D point sets into alignment.

Sensor Network Localization

The goal is to express positions of sensors in an absolute reference frame, starting from local measures.











Median errors and execution times

			Our P	ipeline	2		1DSfN	1		CLS			LUD		(Cui <i>et a</i>	ıl.
Dataset	miss %	n	rot.	tra.	time	n	tra.	time	n	tra.	time	n	tra.	time	n	tra.	time
Vienna Cathedral	74	684	1.0	2.8	69	836	6.6	302	836	8.8	578	836	5.4	787	578	3.5	242
Alamo	47	499	1.0	0.6	40	577	1.1	158	577	1.3	239	577	0.4	385	500	0.6	259
Notre Dame	32	530	0.6	1.5	27	553	10	154	553	0.8	512	553	0.3	707	539	0.3	36
Tower of London	80	408	2.5	1.6	10	572	11	78	572	16	55	572	4.7	88	393	4.4	10
Montreal Notre Dame	52	423	0.5	0.4	14	450	2.5	114	450	1.1	180	450	0.5	271	426	0.8	12
Yorkminster	72	386	1.6	1.4	10	437	3.4	122	437	6.2	62	437	2.7	103	341	3.7	4
Madrid Metropolis	65	268	2.7	7.5	7	341	9.9	43	341	6.4	46	341	1.6	67	_	_	
NYC Library	68	295	1.5	1.1	8	332	2.5	76	332	5.0	52	332	2.0	102	288	1.4	4
Piazza del Popolo	58	297	0.8	1.0	14	328	3.1	58	328	3.5	62	328	1.5	88	294	2.6	5

Theoretical results

positions can be uniquely Camera recovered (up to translation and scale) if and only if the graph is **parallel rigid**.



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PHYSICAL SCIENCES AND ENGINEERING

Numerical Modeling of Multigate nano-FETs

Motivation:

 \rightarrow Advancements in manufacturing technology has made it possible to fabricate devices with different cross-section shapes and 3D stacks of the NW [1].

 \rightarrow Fabrication cost for transistor has steadily increased with each node.

 \rightarrow Sophisticated models (for transport and electrostatics) are needed for accurate numerical modeling of the devices.

 \rightarrow We have developed a complete device simulator that can account for different geometries, architecture and biasing schemes.

Device Simulator Modules:

Mobility Analysis for different cross-section (Material: Si)



 \rightarrow **Geometry:** Different cross-section and biasing schemes are taken into account. Meshing is done using gmsh for 3D structures (Reticula for 2D)

 \rightarrow Electrostatics: Schrödinger + Poisson.

 \rightarrow **Transport:** Deterministic Boltzmann Transport equation.

 \rightarrow **Mobility:** Boltzmann Transport equation with uniform field approximation [2,3].

Mobility Analysis:

 \rightarrow Mobility is one of the most important performance parameters as it is directly related to the on-state current. **Experimental Verification** [4]





 \rightarrow Surface roughness is the dominant scattering mechanism. \rightarrow For silicon, changing cross-section shapes provides only marginal improvement (for considered shapes).

Performance benchmarking of architectures for 3D FETs:

 \rightarrow Here we perform full 3D-simulations.

 \rightarrow The cross-section shapes are shown below.



 \rightarrow Good match between the experimental mobilities are obtained with credible values of the SR parameters. \rightarrow Significantly different mobility values are obtained if GAA architecture is used instead of back-gated biasing.

Conclusion and Future Work:

 \rightarrow We have developed a full 3D device simulator with most relevant scattering mechanisms.

 \rightarrow Different cross-section shapes have similar values of mobility due to strong surface roughness scattering.

 \rightarrow Include self-heating in the device simulator[4].

 \rightarrow Perform a thorough analysis of the devices with different device cross-section shapes and architectures.

```
Width = 5 nm
T_{ox} = 2.8 \text{ nm} (EOT = 0.5 \text{ nm})
L_c = 14 \text{ nm} (ITRS HP spec)
L_{sd} = 25 \text{ nm}
V_{DD} = 0.7 V (ITRS spec)
R_{ext} = 202 \ \Omega.\mu m (ITRS spec)
```



 \rightarrow Different architectures have different on-current and subthreshold slope.

 \rightarrow On-current is directly related with the SS (exception stacked NW)

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PHYSICAL SCIENCES AND ENGINEERING

30° ciclo

Design of an interface for high-speed serial links in automotive micro-controller

Introduction

The goal of the PhD is the design of a transceiver for High-Speed Serial Interfaces (fig.1) to be implemented in a microcontroller for automotive Electronic Control Unit (ECU), pushing the transmission speed up to 10 Gbps. At these frequencies, the channel loss corrupts the bits and thus there is need for equalization, both at TX and RX. Fig.2 shows the speed of serial links for consumer electronics applications, but automotive electronics lags behind it, so the goal is to reach a 10Gbps design robust over a broad range



Fig. 1: Architecture of a generic serial interface. The clock is not transmitted with the data, but is reconstructed at the RX by the



Fig. 2: Evolution of data rates for serial links

CDR from the data themselves.

along the years [1]



Fig. 3: Architecture of the TX, including the delay line with the input data stream (left) and the driver slices (right) that receive the supply from an LDO (top-right).



Transmitter Design

The first step in the TX design was at system level, from the equalization concept [2] to the driver topology and the supply distribution (fig.3). After this, the schematic level design followed, using a 28nm technology (fig.4). Having chosen to use a full-rate architecture [3] for area concerns, the design of some blocks has been particularly challenging, also due to the very low worstvoltage (800mV). supply case Once the circuit design has been finalized, the layout of the circuit kicked off: this phase consisted in a close collaboration with layouters and continue tuning of the schematics according to their needs. Finally, the transmitter block has been surrounded with all the supporting circuitry that needed to correctly operate and included in a test-chip (fig.5). The transmitter receives a 10GHz clock from a VCO, but supports also 5GHz and 2.5GHz clock modes, which scale the bit rate accordingly. Other settings, like the amount of equalization and the output eye opening, can be set via custom JTAG interface. The whole free space of the test-chip has been filled with decoupling capacitance, taking care not to generate unwanted oscillation frequencies in the whole chip. The final area of the chip is 0.96mm². The whole test-chip has then been simulated and an eye-diagram obtained (fig.6). Sample chips will be measured in June.



Fig. 4: Schematic of the pseudo-differential flip-flop used in the delay line and in the resampling stage.



Fig. 5: Layout view of the test-chip with pads (top, bottom and left), TX (center-left) and VCO (right).

Fig. 6: Eye Diagram at the output of the transmitter when equalization is activated as obtained from top-level simulations [4].

Receiver Design

So far, only a system level analysis has been carried out for the receiver. Mixing concepts from literature (half-rate, DFE, loop unrolling, CDR) has not been an easy task (fig.7), but finally a Simulink model has been developed which demonstrates the correctness of the equalization, clock recovery and half-rate concept (fig.8). The schematic design is already ongoing and the goal is to have the full transceiver on test-chip by the end of July 2017.





Figg. 7-8: On the left, block diagram of the half-rate RX, including linear and discrete equization´and CDR. On top, simulation results of the Simulink model showing correct reconstruction of data.

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PHYSICAL SCIENCES AND ENGINEERING

Biomass Characterization for Solar Pyrolysis

1. Abstract

A simple and innovative prototype for biomass pyrolysis is presented, together with some experimental results. The setup uses only the thermal solar energy provided by a system of reflecting mirrors (Linear Mirror II*) to heat a selected local agro-waste biomass. A detailed study of the chemical and physics characteristics of several feedstocks to be used in solar pyrolysis, not yet existing in literature, is done.



3. Innovative Technical Aspects

In conventional pyrolysis, biomass is heated by burning fossil fuels, consuming part of the processed biomass or with the use of an electrical furnace. Several are the advantages of a solar driven thermal carbonization:

- ✓ it delivers a higher carbonized material output per unit of feedstock since no portion of the feedstock is combusted for process heat;
- \checkmark the process is CO₂ neutral and discharge of pollutants in the environment is avoided;



been developed for monitoring temperature of biomass in the pyrolyzer.

 \checkmark it offers an efficient way of chemically store the discontinuous solar energy in the form of a readily transportable fuel.

4. Chemical and Physical Characterization of different local feedstocks to be used in solar pyrolysis

Several samples of different local feedstocks have been heated at different temperatures in controlled conditions, using an oven for tests. The chemical and physical properties of the samples are summarized in the table below.

		Wheat straw			Vine shoot			Corncob			Pellet	
Parameters (wt%)	300°C	400°C	500°C	300°C	400°C	500°C	300°C	400°C	500°C	300°C	400°C	500°C
Carbon	59±1	70±1	74±1	69±1	73±1	80±1	61±1	68±1	74±1	68±1	75±1	85±1
Hydrogen	5.4±0.1	3.5±0.1	2.8±0.1	4.7±0.1	3.6±0.1	2.9±0.1	2.6±0.1	2.5±0.1	2.0±0.1	4.3±0.1	3.8±0.1	3.4±0.1
Nitrogen	0.7±0.1	0.9±0.1	0.8±0.1	1.0±0.1	0.8±0.1	0.8±0.1	0.9±0.1	0.8±0.1	0.8±0.1	0.2±0.1	0.1±0.1	0.1±0.1
Oxygen	29±1	15±1	10±1	19±1	15±1	7±1	32±1	25±1	17±1	25±1	19±1	8±1
Ash	5.9±0.1	10.1±0.1	12.0±0.1	4.9±0.1	6.4±0.1	7.0±0.1	3.5±0.1	3.6±0.1	6.6±0.1	2.2±0.1	2.1±0.1	3.2±0.1
HHV (MJ/kg)	22.6±0.1	27.5±0.1	28.5±0.1	24.9±0.1	26.3±0.1	27.9±0.1	23.8±0.1	26.9±0.1	29.2±0.1	24.5±0.1	27.0±0.1	29.4±0.1
Residual mass (%)	51±1	40±1	31±1	33±1	26±1	23±1	37±1	30±1	22±1	38±1	31±1	23±1

5. Chemical Comparison between Wheat Straw and Solar Carbon

When heating wheat straw in a standard oven, an increase in temperature corresponds to a decrease in the residual mass percentage as expected, and an increase in the higher heating value (HHV). These values can be compared to the corresponding values obtained for the solar carbon. HHV of a good quality carbon is about 28-32 MJ/kg.

	Wheat straw	Wheat straw	Wheat straw
Parameters (wt%)	no pyrolysed	400°C	pyrolysed with the Linear Mirror II (solar earbon)
Carbon	46±1	70±1	70±1
Hydrogen	6.0±0.1	3.5±0.1	3.5±0.1
Nitrogen	0.3±0.1	0.9±0.1	0.8±0.1
Oxygen	41±1	15±1	15±1
Ash	7.0±0.1	10.1±0.1	10.5±0.1
HHV (MJ/kg)	22.6±0.1	27.5±0.1	28.2±0.1
Residual mass (%)		40±1	31±1

6. Conclusions and Future Directions Solar pyrolysis of cheap biomass offers an interesting combination of traditional solar thermal energy with biomass energy which can help to substitute fossil fuels. The goal of my research activities is to building and testing a new prototype for solar pyrolysis, making it also an industrial product, build a system to control the pyrolyser electronic sensors, analyze and compare local feedstocks to be used in solar pyrolysis.

Dott. Marco Citossi Prof. Marina Cobal

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Acknowledgement

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PHYSICAL SCIENCES AND ENGINEERING

Architectures and Algorithms for the Signal Processing of Advanced MIMO RADAR Systems

Introduction

MIMO Imaging RADAR systems are a central topic of today's applications in the fields of advanced assistance systems in both automotive and aerospace scenarios. They allow the detection, tracking and classification of targets with the advantage of having all-weather capabilities, material penetration properties and usability at day and night. **3D Real-Time OFDM MIMO RADAR Concept and Simulation** [1] Complete model simulation implementation of a system concept for the radar of the future, OFDM based, with 3D-FFT based reconstruction and orthogonal and adaptive waveforms.



Scope of the Research

The scope of this research, conducted in the premises of the Airbus Group Innovations buildings in Munich (Germany), is to:

- Develop innovative digital architectures for MIMO RADAR systems, in both Time-Division-Multiplexing (TDM) and Frequency-Division-Multiplexing (FDM) modes;
- Develop state of the art, Real-Time beam-forming and Direction-Of-Arrival (DOA) algorithms for target detection;
- Create advanced system concepts and simulations for the Real-Time digital RADARs of the future (ex. OFDM based);
- Investigate new constant envelope orthogonal waveforms for Real-Time MIMO RADAR systems.

24 x 24 FMCW MIMO Radar Demonstrator (Static Images)



3 FPGAs 16 – 17 GHz 1 GHz Bandwidth PowerPc Based

DOA Algorithms -> Tracking Algorithms -> Threat Prevention



Full 3D Reconstruction

16 x 16 FMCW MIMO Radar Demonstrator (Compact Version)





1 FPGA, 1 ARM, 1 Camera, 16-16 GHz, 1 GHz Bandwidth

Dott. Alexander Rudolf Ganis Prof. Mirko Loghi Info:

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Applications

Possible applications are situation-awareness for rotorcraft flight operations and for critical landing operations, obstacle detection, terrain mapping, sensor systems for medium-sized unmanned aerial vehicles (UAV) and more generally, surveillance of wide-zones and infrastructures.

Acknowledgments

 This PhD is supported and sponsored by Airbus Group Innovations, Airbus Defence and Space GmbH, with registered office in Ottobrunn, Munich (Germany).
 <u>www.airbus-group.com</u>

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Patents and Publications

3 Journals pending.

5 Patents filed.

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PHYSICAL SCIENCES AND ENGINEERING

Explicit Time-Domain Full Maxwell Solvers over Tetrahedral Grids

ΑιΜ

The tools currently available for the time-domain numerical solution of Maxwell's equations in 3D are either inaccurate in dealing with complex geometries, like the Finite Difference Time Domain method (FDTD) or its Finite Integration Technique (FIT) reformulation, or computationally expensive, like the Finite Element Method (FEM). We aim to develop tools that solve both issues.

Approach

We chose the method of [1], based on the Discrete Geometric Approach

NUMERICAL RESULTS

It was found that, in this rather simple case, a closed form for the solution of Maxwell's equations is still possible in the framework of the theory of waveguides. Thus, a comparison with an analytic solution can be shown.



- (DGA):
 - Explicit ⇒ Computationally fast and parallelizable, contrary to FEM
 - Consistent (the error in the approximation of constitutive equations vanishes as the spatial grain of the grid goes to zero)
 - Second order accurate in time (dual interlocked time grids as original FDTD)
 - Conditionally stable
 - Works with tetrahedral grids ⇒ allows to represent complex geometries, contrary to FDTD

MILESTONES

- We wrote a C++14 code with user friendly script file input
- We showed that massive parallism con be exploited by using GPUs [2]
- We derived an analytic form for a Courant–Friedrich–Lewy condition for the stability of the method of [1]
- We extended the algorithm to handle lossy, possibly anisotropic, materials

In the above Figure $\sigma_{Ge} = 2.17$ (corresponding to undoped germanium). The x axis shows the simulation time from 0 to 2 nanoseconds, while the y axis shows the E_y transverse electric field at the center of the waveguide. As a further test, we wanted to test the accuracy of the method with material discontinuities with curved geometries, so we put a conductive ball in a dielectric homogenous waveguide.



We found that near the interface (point P_1), FDTD fails to represent the field at P_1 even with very fine grids (due to staircasing). Our method instead yields good agreement with FEM (which, even though accurate, is an order of magnitude slower).



NUMERICAL RESULTS

Our main test-bench concerns the simulation of a rectangular waveguide of size 5×2.5 cm and length 10 cm in the *z* direction. At z = 0, a TE₁₀ electric field is applied while at the other end (z = 10 cm) a Perfect Electric Conductor (PEC) termination is applied.



To show the promise of our method, we fill the waveguide with a medium with non negligible electric conductivity (see next box on the right). where, again the x axis shows the simulation time from 0 to 2 nanoseconds, while the y axis shows the E_y transverse electric field at point P_1 .

Applications

Time domain methods for the solution of Maxwell's equations are ubiquitous in commercial softwares and have a wide range of practical uses, from the validation of Electromagnetic Compatibility (EMC) tests to the modeling of waveguides, photonic crystals, etc.

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UNIVERSITÀ DEGLISTUDI DIUDINE

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PHYSICAL SCIENCES AND ENGINEERING

30° ciclo

Flywheel Inertial Transducer For Energy Harvesting And Vibration Control

Introduction: Coil-magnet inertial transducers can be used for energy harvesting and vibration control, where: **Energy harvesting** – requires lightly damped transducer to maximise the energy absorption, Vibration control – requires highly damped transducer with low fundamental resonance frequency. This poster presents comparative studies on classical and flywheel inertial transducers.



Conclusion: The flywheel inertial transducer improves performance in both applications and can be used in: industrial machinery, land, air, sea transportation vehicles, buildings, transportation infrastructures, etc.

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PHYSICAL SCIENCES AND ENGINEERING

LA VALUTAZIONE DELLA COMPLESSITÀ NEI PROGETTI E L'INFLUENZA SULL'APPRENDIMENTO

OBIETTIVI E METODO DI RICERCA —

Nei progetti di maggiori dimensioni e nelle organizzazioni che operano su commessa, la complessità è ricosciuta come una tra le caratteristiche con il maggiore impatto sulle perfomance chiave (tempo, costo, qualità) e sul conseguente successo del progetto.

Il lavoro di ricerca ha l'obiettivo di:



- definire e individuare le caratteristiche dei fattori di complessità nei progetti;
- valutare il livello di complessità di un progetto in relazione alle performance ottenute rispetto alla pianificazione;
- approfondire le modalità con cui diversi livelli di complessità di progetto impattano sulle decisioni operative e l'apprendimento, in particolare nelle organizzazioni a commessa.

A tal fine si sono svolti:

- un'analisi approfondita della letteratura e degli studi empirici sulle variabili di complessità nei progetti;
- casi studio multipli su progetti di navi da crociera di aziende leader del settore delle costruzioni navali.



SETTORI DI APPLICAZIONE

- Imprese a gestione multi-progetto:
 - costruzioni navali

sistemi informativi

infrastrutture

 \bullet

- Progetti complessi:
 - innovazione strategica
- k Free Prese
- cambiamento organizzativo
- sviluppo nuovo prodotto/processo

ASPETTI INNOVATIVI PER LE IMPRESE

- Framework di riferimento per la valutazione dei fattori e del livello di complessità dei propri progetti, in particolare in ottica multi-progetto
- Evidenza dell'influenza della complessità di progetto sull'apprendimento organizzativo, al fine di individuare nuove modalità di gestione progetti

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PHYSICAL SCIENCES AND ENGINEERING

NOISE AND VIBRATION CONTROL OF CYLINDRICAL STRUCTURES WITH TUNEABLE VIBRATION ABSORBERS

TERIA

CRI.

SITIONING

D

Critical issues of vibro-acoustic control:

- ✓ High excitations levels
- ✓ Complexity of the disturbance (stochastic) distribution in space and time)
- ✓ Severe mass and volume constrains

Classical remedies:

- ✓ Mass-stiffness-damping treatments
- ✓ Sound absorption materials
- ✓ Tuned Vibration Absorbers





OUSTIC







The presented study shows that:

- The classical single mode optimization a) procedure is not suitable for high modal overlap factor structures;
- b) An optimal positioning criteria for the TVAs is required to obtain greater reduction in both the structural and acoustic response.



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PHYSICAL SCIENCES AND ENGINEERING

Context-Based Goal-Driven Reasoning for Improved Target Tracking

|--|

Target tracking is a dynamic estimation problem where generally:

- States of interest change in the time with unknown dynamics
- Measurements' origins are uncertain
- There are false measurements
- Some measurement might be missing
- Initial (t_0) guesses of estimates might not be available

Challenges in target tracking

Ground target tracking can suffer from:

- Iow visibility
- high clutter
- high target density
- complex target dynamics, e.g. stop and go maneuvers
- masking in Doppler blindness.

The exploitation of contextual information (CI) is **highly desirable** to improve tracking performance.

How could be context exploited?

- At the **object assessment** level, CI **constrains** either the system or measurement model/parameters with context
- At the **situation assessment** level, solve **CI** reasoning as a problem of activities and intent (goal) recognition
- Infer an entity's plan based on the observed entity's actions and their effects
- Use **context** for establishing **links** between events and entities
- Use **context** for **adjusting** the **confidence** that an entity is following a certain **plan**

Context as events in an urban environment



Mean error in position Y = 28,60 m

Mean error in position Y = 31,22 m

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 $P(Y_{1:t}, X_{1:t}) = \prod P(X_{i|t}|X_{i|t-1})$

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PHYSICAL SCIENCES AND ENGINEERING

An ADAS Design Based on IoT V2X Communications

Proposed approach

The proposed system design approach includes:

1. Integration Definition (IDEF) modeling methodology for the development high complex systems; 2.Data Flow analysis;

3. Using IoT reference model and standards IEEE, ETSI for vehicle networks to provide comparability with other systems in the future;

Innovations:

1. An ADAS design approach which provides the development of the system architecture and its update with the Standards and technologies;

2. Cooperative ADAS architecture collision avoidance is developed using a Design Approach 1 that ensures the comparability with different kind of existing in-vehicles and V2I systems, ITSs and VANETs. 3. The proposed approach Allows to move from "Intranet of Things" to the "Internet of Things"

IOT ARM

Application level

IoT levels: Device, Communication, IoT service, IoT process management, Virtual entity, App

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PHYSICAL SCIENCES AND ENGINEERING

Metamaterial panel with piezoelectric patches connected to multi-resonat electrical shunts

Introduction

Metamaterials are material systems whose overall vibroacoustic properties orginate from engineered sub-wavelength periodic structures rather than inherent material properties.

Metamaterials possess unique wave filtering capabilities due to the existance of frequency ranges over which a free wave propagation is stoped (**STOP BANDS, BAND GAPS**).

Simulation results

Plots A, D and B, E present the panel flexural kinetic energy

and the electric power absorbed by a RLC shunt averaged in the frequency bands 1 and 6 with respect to the resonance frequency f_s and quality factor Q_s of a simple RLC shunt.

<u>HHUUUUU</u>

Resonant inclusions

Modeling

The flexural response of the plate with the of shunted array piezoelectric patch transducers is derived state-space from а formulation which is based on the three canonical matrix equations of the electro-mechanical response of system and the electrical the response of the shunt circuits:

Objective

Feasibility studies on the metamaterial panel with arrays of piezoelectric patch transducers connected to multi-resonating electrical shunts for broad band vibration control.

[dB

energy -50

$$\begin{split} \mathbf{M}_{t} \ddot{\mathbf{q}}(t) + \mathbf{C}_{p} \dot{\mathbf{q}}(t) + \mathbf{K}_{t} \mathbf{q}(t) + \mathbf{\theta}_{pe} \mathbf{v}_{s}(t) &= \mathbf{\Phi}_{p} \mathbf{f}_{p}(t) ,\\ -\mathbf{\theta}_{pe}^{T} \dot{\mathbf{q}}(t) + \mathbf{C}_{pe} \ddot{\boldsymbol{\lambda}}_{s}(t) &= \mathbf{i}_{s}(t) ,\\ \frac{v_{s,i}(\omega)}{i_{s,i}(\omega)} &= \frac{\dot{\lambda}_{s,i}(\omega)}{i_{s,i}(\omega)} = -Z_{s,i}(\omega) . \end{split}$$

The overall system response is presented in terms of the time averaged total kinetic energy and time averaged total electrical power absorbed by the shunt circuits.

C Flexural kinetic energy PSD (open circuit blue line; optimal RLC shunts red line) and the absorbed power PSD (optimal RLC shunts dotted black) within band 1.

F Flexural kinetic energy PSD (open circuit blue line;

s power PSD (optimal RLC shunts dotted black)

optimal RLC shunts red line) and the absorbed

Tuning strategy

The optimal single mode shunt parameters: *fs* and *Qs*, that would reduce the low frequency narrow resonance peaks and mid frequencies wide band crests have been derived numerically considering the 10 bands highlighted below in the spectrum of the kinetic energy PSD.

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Info:

Reference

M. Zientek, P. Gardonio Metamaterial panel with arrays of piezoelectric patches connected to multiresonant electrical shunts. ICSV 24th, London, UK

Acknowledgement

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strategy

excitation forces

 $f_{f} = 30$ $f_{245} = 250$ $f_{255} = 260$ The optimal values of f_s and Q_s have been implemented into multi-resonant shunts formed by a sequence of the parallel RLC branches.

within band 6.

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PHYSICAL SCIENCES AND ENGINEERING

Wall transform mechanism in a viscosity stratified turbulent flow

Abstract

Turbulent Poiseuille flow of two immiscible liquid layers inside a rectangular channel has been per formed adopting a Direct Numerical Simulation of wall bounded flow, coupled with the Phase Field Model (PFM). A thin liquid layer (h₁) flows on top of a thick liquid layer (h₂), such that h $_1/h_2 = 1/9$, they have same density but different viscosity, which are: $\lambda = v_1/v_2$: $\lambda = 1$, $\lambda = 0.875$ and $\lambda = 0.75$, aim is only to investigate the situation where water is used to transport of oil

Results and Discussion

Our results, indicates that the wall normal transport of momentum is reduced, with a significant proportion of the mean flow energy being lost into interface deformation for reducing λ , the volume flowrate further increases (up to 10% for $\lambda = 0.75$). This is a direct consequence of the presence of a thin liquid layer with lower viscosity that reduces the mean shear stress at the upper wall. Since our simulations are run with an imposed pressure gradient, reducing the wall stress produces an

in pipelines industries. Liquid-liquid interface produces remarkable turbulence modulation inside the channel compared to Single Phase (SP).

Methodology

Eqs. 1 -2 describe the conservation of mass (continuity) and momentum (Navier-Stokes) of the system, with $u = (u_x, u_y, u_z)$ being the velocity field and p the corrected pressure field .Eq. 3 is the Cahn-Hilliard equation that describes the transport of the order parameter ϕ used to model the binary mixture: ϕ is constant in the bulk fluid regions (where $\phi = \pm 1$) and changes smoothly across the fluid-fluid interface. The free energy functional $F(\phi)$ of the system (Eq. 4), is the sum of two different contribution: a double well potential $f(\phi)$ that accounts for the phobic behavior of the phases and. The variation of the free energy functional is called chemical potential μ and controls the behavior of the interfacial layer (Eq. 5). increase of the mean volume flowrate.

Figure 1: Sketch of the computational domain, while a thin water layer on top of oil layer, Initial thickness ratio between the two liquid layers is $h_1=h_2=1/9$. The distribution of Stream wise fluctuation with deformed liquid-liquid interface are also shown.

$$\nabla \cdot \mathbf{u} = 0 \qquad (1)$$

$$\frac{\partial \mathbf{u}}{\partial t} = -\mathbf{u} \cdot \nabla \mathbf{u} - \nabla \overset{\circ}{p} + \frac{1}{\operatorname{Re}} \nabla^{2} \mathbf{u} + \nabla \cdot [k(\phi, \lambda)(\nabla \mathbf{u} + \nabla \mathbf{u}^{T}] + \frac{3}{\sqrt{8} \operatorname{We} \operatorname{Ch}} \mu \nabla \phi \qquad (2)$$

$$\frac{\partial \phi}{\partial t} = -\mathbf{u} \cdot \nabla \phi + \frac{1}{\operatorname{Pe}} \nabla^{2} \mu \qquad (3)$$

$$F(\phi) = f(\phi(+\frac{1}{2}\operatorname{Ch}^{2}/\nabla \phi)^{2} = \frac{1}{4}(\phi-1)^{2}(\phi+1)^{2} + \frac{1}{2}\operatorname{Ch}^{2}/\nabla \phi)^{2} \qquad (4)$$

$$\mu = \frac{\delta F}{\delta \phi} = \phi^3 - \phi - Ch^2 \nabla^2 \phi \tag{5}$$

Figure 2: Time evolution of the volume flowrate Q, normalized by the reference volume flowrate for the single phase flow QSP, for the viscosity stratified liquid-liquid flow at $Re_{\tau} = 100$

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PHYSICAL SCIENCES AND ENGINEERING

30° ciclo Corso di dottorato in Scienze dell'ingegneria energetica e ambientale

Structured Approach to the Failure Analysis

Introduction

The aim of the project is the development of a methodology to perform failure analysis that can be applied in Electrolux Professional. This methodology includes a preliminary of the chemical compatibility of materials and evaluation of their durability.

Fig. 1 Schematic view of the failure analysis procedure and failure analysis form used in Electrolux Professional Based on the failure analysis procedure developed in this work (Fig. 1), a failure analysis form was implemented in order to make available all the information needed during this type of investigation. This procedure is currently in use in Electrolux Professional.

the refrigerating fluid (R404a) with tap water. The condenser operated for 8-9 months in a marine environment. After this time mixing of the fluids was reported with perforation of the plate. The plate presenting perforation was investigated by morphological, chemical and electro-chemical analysis. It was found that the failure was due to a crevice corrosion process due to high concentration of chlorides (Fig. 4).

Fig. 4 a) perforated plate b) enlargement of the zone near the hole

Degradation of Teflon coated plates

Fig. 5 Example of plate before (left) and after (right) a month of work in field The degradation of a ribbed Teflon coated aluminium plate was investigated. This plate was used as cooking surface in a food warmer showing, in field test, a decrease of its antisticky property. In the Fig. 5 can be see the difference between a new plate (left) and a plate used for a month (right). The degradation of a composite PTFE coating, subjected to thermal aging, has been investigated to simulate the operating conditions. Stylus profilometry and SEM analysis evidenced that thermal aging causes crazing of the polymeric matrix (Fig. 6) due to thermal stresses.

Fig. 2 Relations scheme of the chemical compatibility database

A relational database was developed in order to organize the available information about materials, chemicals, materials compatibility and results of internal tests (Fig. 2).

Conclusions and future work

- The developed protocol was applied to different internal cases, proving to be effective for organization of failure analysis activities at Electrolux Professional.
- The database for the chemical compatibility was populated (18 corporates sources and 1 handbook) and was successfully used during anamnesis to evaluate if the environment can take part in the failure process.
- Based on the failure analyses performed in the framework of this PhD research, future work will focus on to different topics:
 - A. Assessment of the corrosion resistance of a different types of austenitic steel alloy for application in the condenser of blast-chillers and other applications in the field of food service industry.
 - B. Investigation of the effect of thermal and chemical degradation processes of Teflon coated plates.

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PHYSICAL SCIENCES AND ENGINEERING

30° cycle PhD course in Environmental and Energy Engineering Science

Methodological proposal for the preliminary dynamic assessment of soil-structure interaction on energy production and distribution facilities through ambient vibration tests

Objectives

The objective of this study is to provide an **operational tool** to be used in **decision making** process in case of seismic emergency management. In particular it can be useful for the preliminary assessment of damage in stragegic structures as the ones related to energy production. Moreover, it may provide useful index on the dynamic behavior of structures in

Case studies

Buildings

The method was tested on 6 strategic buildings in Matera and 2 in Ferrara in the framework of the CLARA Smartcities project. The frequency of the firsts modes has been deduced and compared to the one of the soil, in order to assess the double resonance possibility.

order to address further investigations.

Methods

The methods used in this work are the ones of the Operational Modal Analysis, in ambient vibration condition. There are two reasons why forced vibrations are not suitable to be used on energy production and distribution facilities: that they are quite expensive and that they require the activities to be paused during the tests. As a matter of fact, the second factor can lead to a significant economic loss. Ambient vibration tests are, instead, cheap, quick and can be performed on the facility during its regular activity.

Data acquisition was performed using different instruments: tri-axial portable tromograph Tromino (Moho); Trillium – Centaur seismic station (Nanometrics); geophones linear and spatial arrays.

Data were analyzed through SSR (Standard Spectral Ratio) technique, HVSR (Horizontal to Vertical Spectral Ratio) or techniques based on signal deconvolution. In some cases a comparison with FEM (Finite Element Model) has been possible.

Dams

A survey was performed with Tromino instruments at the top of two arch dams in Central Italy. The results were confirmed by FEM and vibrodyne tests previously obtained by the owners of the dams. On arch dams there's an important rocking component. Therefore, the program XNSR (Mucciarelli et al., 2013) was used to identify the real vibrational plane through its azimuth and dip angle.

Windmills

A test on a windmill field has been performed in April 2017, in order to assess the soil-structure and structure-structure interaction. Three spatial arrays and four linear arrays were performed. Moreover, the geophones were installed at the top and bottom of the wind turbine. The results will be available soon.

Conclusions

The thesis suggests a set of instruments to be used on energy related facilities, with different instruments and for different purposes. Real case studies will be useful to explain all the possibilities.

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PHYSICAL SCIENCES AND ENGINEERING

30° ciclo Corso di dottorato in Scienze dell'ingegneria energetica e ambientale

Analisi delle prestazioni termiche in sistemi di raffreddamento avanzati di palette di turbine a gas

Ambito della ricerca

L'aumento delle prestazioni e la riduzione dei consumi sono i due punti cardine su cui viene basata la progettazione delle turbine a gas di nuova generazione. Questi dispositivi vengono oggigiorno utilizzati sia in ambito aeronautico, come propulsori della maggioranza dei velivoli (Fig. 1), sia in ambito energetico accoppiandoli a generatori di energia elettrica. Le prestazioni dei turbo-gas possono essere incrementate aumentando la temperatura dei gas in camera di combustione (4 in Fig. 1), aumentandone di fatto l'energia con cui questi ultimi impattano sulle palette dei vari stadi della turbina permettendone la rotazione (5, 6 in Fig. 1).

- 1. Sistema raffreddamento aria-N₂
- 2. Contrappesi
- 3. Strumentazioni a bordo
- 4. Sezione di misura
- 5. Diaframma per misura della portata d'aria di raffreddamento
- 6. Fotodiodo per rilevazione della velocità di rotazione
- 7. Giunto rotante

Figura 1: Esempio di turbo-gas aeronautico

All'aumento della temperatura dei gas corrisponde un aumento degli stress termici e meccanici sulle palette della turbina, soprattutto nei primi stadi a ridosso della camera di combustione.

Al fine di allungare la vita utile di questi componenti senza penalizzarne le prestazioni, le aziende produttrici di questi dispositivi hanno investito ingenti capitali principalmente su due filoni di ricerca: lo sviluppo di materiali più resistenti alle temperature e la progettazione di sistemi di alte raffreddamento delle zone termicamente più sollecitate. Il secondo filone è proprio quello sul quale è incentrato questo progetto di dottorato, Gas combusti ovvero lo sviluppo di una metodologia sperimentale di valutazione dello scambio sistemi termico di in Aria di raffreddamento avanzati per raffreddamento palette di turbine a gas (Fig. Figura 2: Schema di raffreddamento 2).

Figura 3: Impianto di prova sperimentale

Tecnica sperimentale

Nel Laboratorio di Macchine a Fluido è stato realizzato un impianto di prova che permette di testare geometrie di raffreddamento palare realistiche, sia in condizioni statiche, che in rotazione al fine di simulare il comportamento di entrambe le tipologie di palettatura (statoriche e rotoriche). Al fine di valutare lo scambio termico di questi componenti è stata sviluppata la tecnica che prende il nome di Termografia ai Cristalli Liquidi in Transitorio (TCLT).

Note le evoluzioni temporali della temperatura del flusso d'aria di raffreddamento e della temperatura della superficie di misura, ottenuta analizzando l'intensità di colore di particolari cristalli liquidi spruzzati direttamente su di essa, è possibile calcolare un indicatore dello scambio termico.

Questa tecnica permette di ottenere mappe dettagliate di scambio termico (Fig. 4) in tempi relativamente brevi rispetto ad altre tecniche utilizzate in questo ambito, permettendo così un più facile e immediato confronto tra differenti

interno di palettatura rotorica

Dott. Ing. Fabio Pagnacco Prof. Luca Casarsa

geometrie di raffreddamento palare.

Figura 4: Mappa di scambio termico

Riconoscimenti

L'attività di ricerca è stata eseguita in collaborazione con **Siemens Industrial** Turbomachinery

Limited.

Riferimenti bibliografici

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PHYSICAL SCIENCES AND ENGINEERING

30° ciclo Corso di dottorato in Scienze dell'ingegneria energetica e ambientale

COALESCENCE & BREAKAGE OF DROPS IN TURBULENCE

INTRODUCTION:

Prediction of breakup and coalescence rates of a swarm of liquid drops immersed in a turbulent liquid flow (liquid/liquid emulsion) is crucially dependent on a number of hard-totackle factors. Among many others these include turbulence, turbulence/interface interactions, surface tension effects and viscosity gradients.

Each single of these effects has a specific action on breakup and coalescence, and we can envision drops dynamics as the ultimate result of a complex competition between destabilizing and stabilizing effects.

Destabilizing effects are primarily due to the combined effects of fluctuating inertial and shear terms acting at the drops interface. Stabilizing effects are due to surface tension, which is a restoring force acting to preserve drops sphericity. The outcome of this competition determines drops deformation, breakage and coalescence. In this picture, viscosity gradients across the interface of the drops can act as modulators of the localized shear stresses and can amplify or damp the initial turbulence perturbations to the point of changing profoundly the final result.

METHODOLOGY:

We consider a swarm of 256 large and deformable drops (density ρ_D , viscosity η_D) dispersed in a turbulent carrier flow (density ρ_C and viscosity η_C).

The evolution of this complex turbulent multiphase flow is described here employing a Phase Field Method (PFM), constituted by the Navier-Stokes (2) and Cahn-Hilliard (3) equations. The two phases are assumed to have the same density ($\rho_c = \rho_D$) but different viscosity ($\eta_D \neq \eta_C$).

$$abla \cdot \mathbf{u} = 0$$

(1)

$$\frac{D\mathbf{u}}{Dt} = -\nabla p + \frac{1}{R_c} \nabla \cdot (\overline{\eta} (\nabla \mathbf{u} + \nabla \mathbf{u}^T) + \frac{\alpha}{W_c} \nabla \cdot \tau_c$$
(2)

RESULTS:

During the motion, each droplet can interact with the turbulent structures and with the surrounding droplets, the possible interactions can be classified as follows:

The balance between these two phenomena is controlled by the <u>Weber number We</u>, ratio between inertia and surface tension forces, and by the the <u>viscosity ratio λ </u>, ratio between drop and external fluid viscosity.

$\frac{D\phi}{Dt} = \frac{1}{Pe} \nabla^2 (\phi^3 - \phi - Ch^2 \nabla^2 \phi)$ (3)

The equations have been solved using a pseudo-spectral approach in a closed channel geometry. A Fourier series is adopted for the streamwise (x) and spanwise (y) direction while an expansion based on the Chebychev-Tau polynomials is used for the wall-normal direction (z).

We=1.50

The relative importance of these two phenomena can be evaluted considering the number of drops in the channel over time. In Fig.1, panels (A)-(I), snapshots of the system when a steady-state is reached are reported.

In particular can be noticed that We and λ have a strong effect, decrease of We or increase of λ promote the coalescence. In Fig.1 panels (J)-(L) the dimensionless number of drops (N/N₀) is reported over time for all the 15 simulations performed.

We=3.00

0 500 1000 1500 2000

0 500 1000 1500 2000

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FIG. 1: In the panels (A)-(I), top views of the drops' shape for different values of the We and λ are reported. All the panels show the configuration at a time t⁺=1850, at this stage a statistical steady-state for the number of drops is reached. Moving from top to bottom the drop viscosity increase and moving from the left to the right the We increase (surface tension decrease). In the panels (J)-(L) the dimensionless number of drops N/N₀ are reported over time for the three We numbers and five viscosity ratios λ . Either from the qualitative (A)-(I) that from the quantitative (J)-(L) panels the role played by the drop viscosity is clear, shape and topology of the dispersed phase are altered, more precisely an increase of the drop viscosity (increse of λ) promote the coalescence phenomena and inhibite the breakage events.

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PHYSICAL SCIENCES AND ENGINEERING

30° ciclo

Corso di dottorato in Scienze dell'Ingegneria Ambientale ed Energetica

Numerical Simulation of Thin Film Breakup on Non-wettable Surfaces

(1)

1. Introduction

- Phenomena involving thin layer of liquid (still/moving droplets, ensamble of rivulets or continuous film) are affected by discontinuities due to dry-patch and contact line occurrence.
- Liquid layer evolution is involved in several engineering applications. For example, in CO₂ chemical absorption through structured **packing columns** post-combustion CO2 flows up while liquid solvent falls down through a collection of corrugated sheets.

2. Mathematical model

- Lubrication approximation: 3D physical problem is reduced to a 2D

3. Numerical method

- -Eqs. (1), (2) and (4) are solved numerically by means of the Finit-Volume-Method on a 2D structured grid.
- Convective term $abla \cdot Q$ of eq. (1) is discretized via a first-order upwind scheme by decomposing the film flux in $Q^+ = u^+ h$ and $Q^- = u^- h$.
- Pressure gradient on each element face is computed with a centered difference; capillary pressure contribution is discretized via a second order centered scheme.
- Time marching by means of ADI approximate factorization allows to reach time step Δt up to 10^6 times as high as the explicit one.

4. Application to CO₂ absorption

- mathematical problem.
- Film flowing down an inclined plate: α and τ_a are the plate inclination and the shear applied by an external gas flow; h_{∞} and u_{∞} are the undisturbed film heigth and velocity according to Nusselt theory.
- -Assuming $\operatorname{Re} = \rho \, u_\infty \, h_\infty / \mu \leq 1$, continuity and momentum equations give:

$$\frac{\partial h}{\partial t} = -\nabla \cdot \boldsymbol{Q} = -\nabla \cdot \left(-\frac{\nabla p}{3\mu}h^3 + \frac{\boldsymbol{\tau_a}}{2\mu}h^2\right)$$

- Pressure field is given by hydrostatic, capillary and disjoining contributes:

$$p = \rho g \left(h \cos \alpha - x \sin \alpha \right) - \sigma \kappa - \Pi$$

$$\kappa = \frac{\partial^2 h}{\partial x^2} \left[1 + \left(\frac{\partial h}{\partial x} \right)^2 \right]^{-3/2} + \frac{\partial^2 h}{\partial y^2} \left[1 + \left(\frac{\partial h}{\partial y} \right)^2 \right]^{-3/2}$$

$$\Pi = \left[\left(\frac{\delta}{h} \right)^n - \left(\frac{\delta}{h} \right)^m \right] \frac{(n-1)(m-1)}{n-m} \frac{\sigma}{\delta} \left(1 - \cos \theta_e \right)$$

$$(4)$$

 θ_e and δ being equilibrium contact angle and precursor film heigth, n > m > 1.

- Gravity driven flow down an inclined plate is the simpliest configuration for describing the hydrodinamics through structured packing.
- Disjoining pressure, eq. (4), allows modeling surface wettability (defined by equilibrium contact angle) and capturing contact line.
- -Lateral boundary $y = L_y$ is treated as a wall.
- Liquid layer configuration (i.e. wetted area) depends on Kapitza and Weber numbers:

$$\mathsf{Ka} = \sigma \, \left(\frac{\rho}{\mu \, g}\right)^{1/3} \, ; \, \mathsf{We} = \frac{\rho \, u_{\infty}^{2} h_{\infty}}{\sigma} \tag{5}$$

5. Conclusion and future work

- -2D model based on lubrication theory is able to compute film height and capture contact line, allowing for a significant reduction in computational cost in comparison to fully 3D V.O.F. method.
- Lubrication theory is still valid for high values of contact angle modeling capillary pressure through eq. (3).
- Simulation of shear driven film and complex geometries still pending.

Figure. Liquid layer over the inclined plate at t = 0.18 s (a); normalized wetted area as a function of time (b); $\theta_e = 60^\circ$, Ka = 14.8, We = 0.234.

Figure. Influence of Ka, We and θ_e on normalized wetted area, $3 \times$ 1.5 cm^2 plate simulated.

Dott. Nicola Suzzi **Prof.** Giulio Croce

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PHYSICAL SCIENCES AND ENGINEERING

30° ciclo

Corso di Dottorato in Scienze dell'Ingegneria Energetica e Ambientale

The main goal of this PhD work is the study of new palladium based catalysts for the abatement of unburned methane from natural gas fuelled vehicles (NGVs). In particular our proposal is to investigate simple and fast *one-step* synthesis methods to obtain catalytic materials with high activity at low temperatures and good resistance to water poisoning.

BACKGROUND

Natural gas, where methane (CH₄) is the main compound, represents a green choice against traditional spark ignited engines with a reduction of CO₂ up to 25% and lower polycyclic aromatic hydorcarbon (PAH) and PM₁₀ emissions. However unburned CH₄ is a greenhouse gas with high environmental impact, its *Global Warming Potential* (GWP) being 20 times than that of CO₂. Exhaust gas emissions from NGVs contain 500-1000 ppm CH₄ and large amount of water vapor (10-15%). To reduce methane emissions, catalytic oxidation is applied at tailpipe. Palladium catalysts are recognized to be the most active materials for methane combustion and in particular Pd/CeO₂ based catalysts show interesting catalytic properties. Tailoring of catalytic properties through suitable supports and synthesis methods is one of the goal of this reaserch project. Solution combustion synthesis is an advanced technique to prepare nanocatalysts in one-step and with short reaction time and it has been showed to be an effective method to prepare catalysts with

higher activity compared to their correspondent impregnated ones [1] [2] [3].

Pd/CeO₂ BASED CATALYSTS: RESISTANT MATERIALS FOR METHANE EMISSIONS ABATEMENT FROM NGVs

Catalytic activity ($0.5\% CH_4$, $2\% O_2$; $10\% H_2O$)

Regeneration of H_2O -poisoned catalysts at T= 723 K (0.5% CH₄, 2% O₂; 10% H₂O)

CONCLUSIONS

Solution combustion synthesis is an effective method to obtain efficient Pd catalysts with very good catalytic performance. In addition, the catalysts prepared by SCS are less susceptible to water deactivation with better long-term stability compared to IW catalysts which suffer much more the presence of water with a strong reduction in catalytic activity.

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30° ciclo

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PHYSICAL SCIENCES AND ENGINEERING

Corso di dottorato in Scienze dell'ingegneria energetica e ambientale

Nano Strutture per Macro Problemi: Nano-Tubi di Carbonio per la Rimozione di Antibiotici

Introduzione

I fluorochinoloni (FQs) sono una classe di antibiotici sintetici utilizzati nel trattamento di malattie infettive sia negli esseri umani che negli animali. Il loro uso irrazionale ha portato ad un grave problema di inquinamento ambientale ed alla nascita del fenomeno di farmaco resistenza verso questa classe di composti. Per queste ragioni, l'efficace rimozione di queste specie dall'ambiente è argomento di primario interesse. Tra le tecniche di rimozione, particolarmente interessante è la tecnica basata sull'adsorbimento, per la sua semplicità e i bassi costi. La comprensione dei meccanismi di adsorbimento a livello molecolare (Figura 1a) può contribuire a migliorare l'efficienza dei sistemi adsorbenti nel trattamento delle acque reflue. I nano-tubi di carbonio (CNTs) sono qui proposti come sistemi adsorbenti per la rimozione di FQs grazie alla loro elevata capacità di adsorbimento e di rigenerazione. Attraverso simulazioni di dinamica molecolare (MD), è stato studiato l'adsorbimento su CNT di ciprofloxacina (CFX), il FQ più prescritto al mondo.

Risultati

Simulazioni nel vuoto sono state condotte per studiare l'interazione tra CFX e CNT, espressa attraverso il calcolo delle energie di interazione (E_{int}) riportate in Tabella 1.

Tabella 1 Energie di interazione in vuoto per 1, 2, 4 ed 8 molecole di CFX calcolate secondo l'equazione: $E_{int} = E_{CNT+CFX} - (E_{CNT} + E_{CFX})$

	E _{int} kcal mol ⁻¹	X2 E _{int} kcal mol ⁻¹	X4 E _{int} kcal mol ⁻¹	X8 E _{int} kcal mol ⁻¹
zwCFX out surf	-26.8	-17.9	-22.3	-21.7
nCFX out surf	-24.9	-26.2	-26.0	-25.1
zwCFX ins surf	-34.9	-39.5	-29.4	-31.9
nCFX ins surf	-43.2	-42.3	-40.15	-34.3

Scopo

Lo scopo di questo lavoro è studiare il meccanismo di adsorbimento della forma neutra (nCFX) e zwitterionica (zwCFX) della ciprofloxacina (Figura 1b) sulla superficie interna ed esterna di un nano-tubo di carbonio attraverso simulazioni di dinamica molecolare.

Si può osservare che le E_{int} sono tutte negative, indice che nCFX e zwCFX rimangono adsorbiti sulla superfice del CNT grazie ad interazioni di tipo π (Figura 2).

Lo studio è proseguito con la stima dell'energia libera di adsorbimento (ΔG_{ads}) in acqua attraverso il calcolo del potential of mean force (PMF) (Figura 3) estratto da una serie di simulazioni di tipo Umbrella Sampling (US). In Tabella 2 vengono riportati i valori di ΔG_{ads} calcolati.

Tabella 2 ΔG_{ads} calcolati per nCFX e zCFX sulla superficie interna ed esterna del CNT.

	∆G _{ads} kcal mol ⁻¹
zwCFX out surf	-9.5
nCFX out surf	-3.6
zwCFX ins surf	-12.5
nCFX ins surf	-21.1

Tutti i ΔG_{ads} sono negativi, indice che le specie si adsorbono spontaneamente.

Adsorbimento spontaneo di CFX su CNT : rimozione ambientale di fluorochinoloni da acque reflue.

Figure 1 (a) meccanismo di adsorbimento riportato in letteratura, (b) strutture di nCFX e zwCFX.

Figure 2 strutture di zwCFX alla superficie esterna (a) e interna (b); strutture di nCFX alla superficie esterna (c) e interna (d). Figure 3 PMF vs. distanza tra i due centri di massa (COM) di zwCFX (curva nera) o nCFX (curva rossa) e CNT per a) adsorbimento alla superficie esterna, b) adsorbimento alla superficie interna.

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